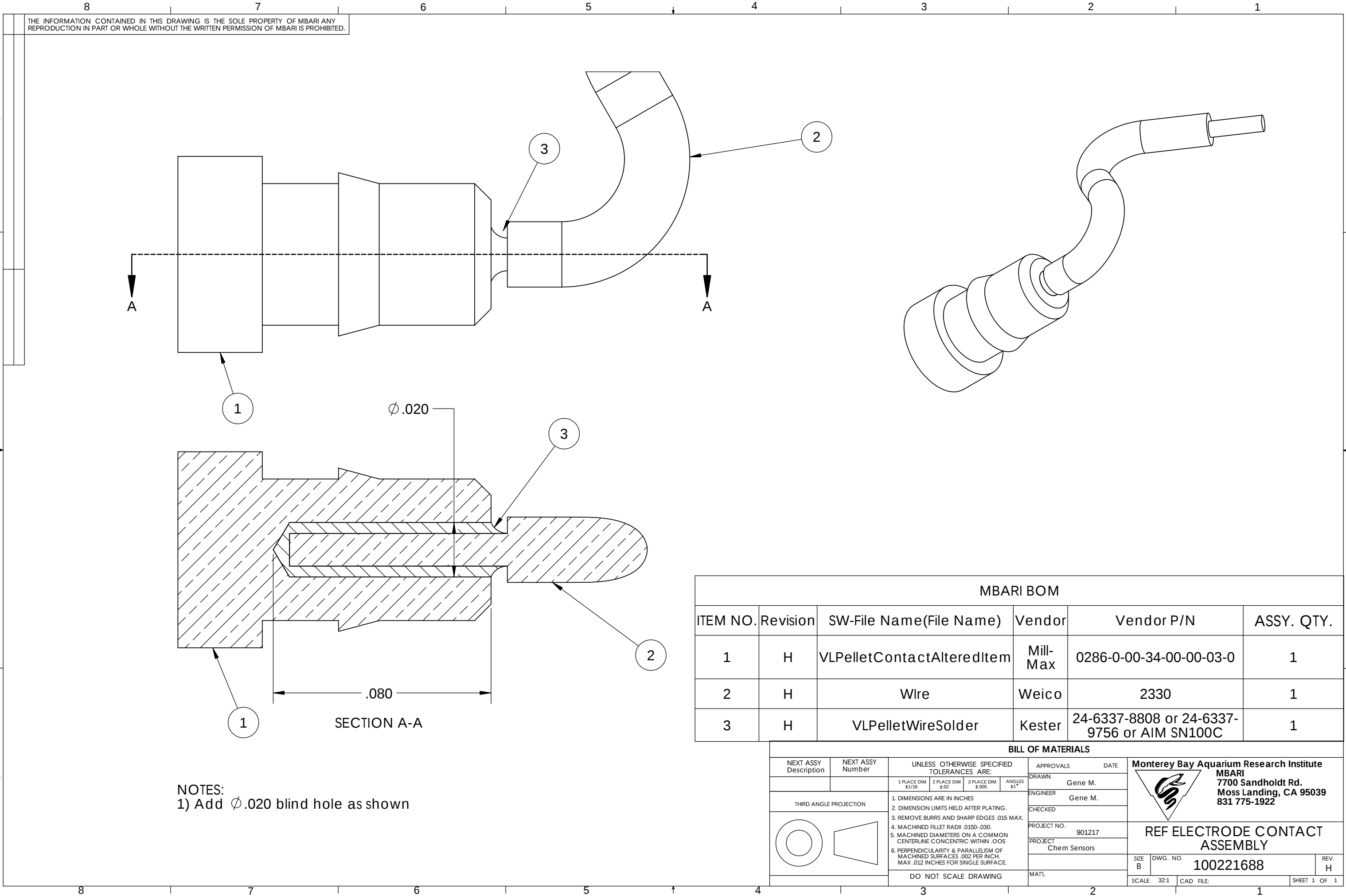
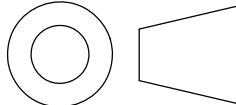




MBARI BOM					
ITEM NO.	Revision	SW-File Name(File Name)	Vendor	Vendor P/N	ASSY. QTY.
1	H	VLPelletContactAlteredItem	Mill-Max	0286-0-00-34-00-00-03-0	1
2	H	Wlre	Weico	2330	1
3	H	VLPelletWireSolder	Kester	24-6337-8808 or 24-6337-9756 or AIM SN100C	1

BILL OF MATERIALS						
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI $\text{R}.0150\text{-.}030$. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.
						CHECKED
PROJECT NO. 901217						
PROJECT Chem Sensors						
MATL						
		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922				
		REF ELECTRODE CONTACT ASSEMBLY				
		SIZE B		DWG. NO. 100221688		REV. H
		SCALE 32:1		CAD FILE:		SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

REF ELECTRODE CONTACT
ASSEMBLY

SIZE B DWG. NO. 100221688 REV. H

NOTES:
1) Add ϕ .020 blind hole as shown